

Technische Information

05/07/2016
S 1/2

Klarlack HS



CAR REFINISH SYSTEM

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|-------------------------------|---------------|--|----------|--|--|--|
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| FE | WBC BC | | | | | |
| | | | | | | |
| Vol. 2:1 HS20/HS30 HS40 | | 10-20% 4mm 17-19sec/20°C 2K-Acrylverdünnung N/F | | | | |
| 10°C - 30°C | HS20-HS40 | HS20-HS30 | HS20 | | | |
| 10°C - 40°C | HS40 | HS30 | HS30 | | | |

Vertrieb durch: MAUTNER Lackvertriebsges.m.b.H., Am Innovationspark 20, 8020 Graz, Österreich

Car Refinish System GmbH – Heinzelwinklstrasse 3d – D-84184 Tiefenbach – Tel: +49 (0)151-61873033
www.car-refinish-system.com – info@car-refinish-system.com

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|------------------------------|---|--|--|--|---|
| 15 - 20 cm | bar 1,8 - 2,2 mm 1,2 - 1,4 | HVLP bar 2,0 - 3,0 mm 1,2 - 1,3 | 1 - 2 / 60µ | 60µ 90 ml / m ² | 20°C 5 - 10 Min. |
| Vol. 2 : 1 HS30 /HS40 | | HS30-HS40 20°C 60°C 30 Min. 5 Min. | HS30/HS40 20°C 60°C 12 h 30 Min. | HS30/HS40 20°C 60°C 24 h 2 h | HS30/HS40 20°C 60°C 12h 30 Min. +30 Min. |
| Vol. 2 : 1 HS20 | | HS20 20°C 60°C 25 Min. 5 Min. | HS20 20°C 60°C 10 h 25 Min. | HS20 20°C 60°C 20 h 90 Min. | HS20 20°C 60°C 12h 25 Min. +30 Min. |
| 60°C 20 Min. 20°C | P180 - P600 | P180 - P600 | P500 - P2000 | | |
| | ReFlow Technology VOC conformity | | | | 24m 20°C |
| | 2004/42/IIIB (e)(840)<840 | 2K-Acryl-Verdünnung | 1h 20°C | | |

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